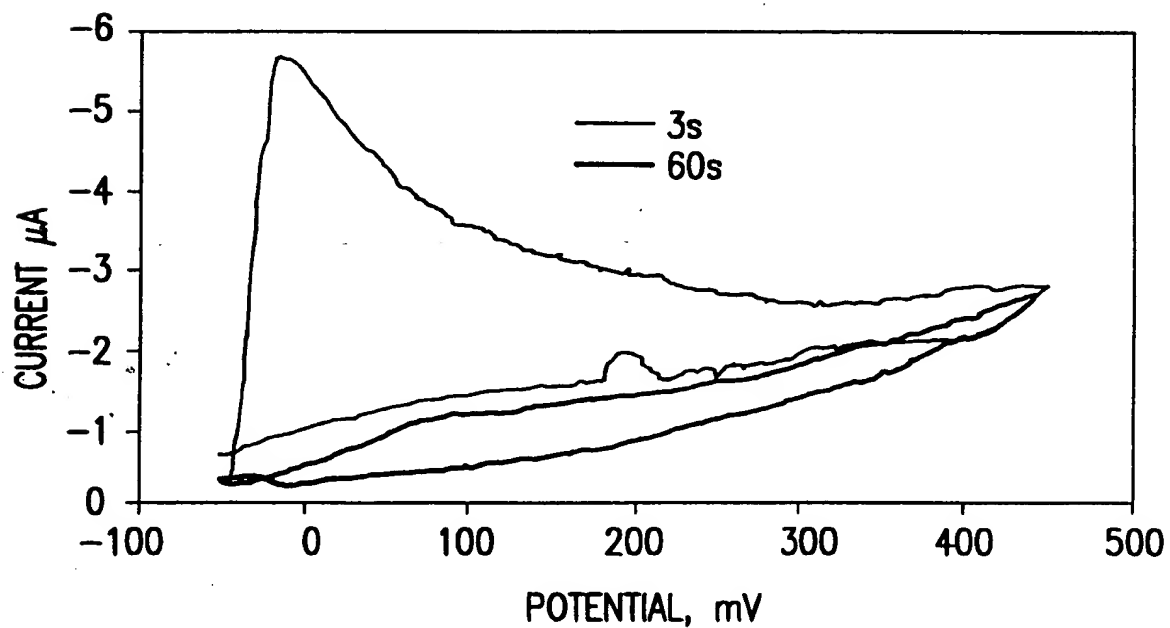


FORMULATION WITH BINDER AND FILLER (PRESENT INVENTION)

FIG.9



PEO FORMULATION (GENG PAPER)

FIG.10

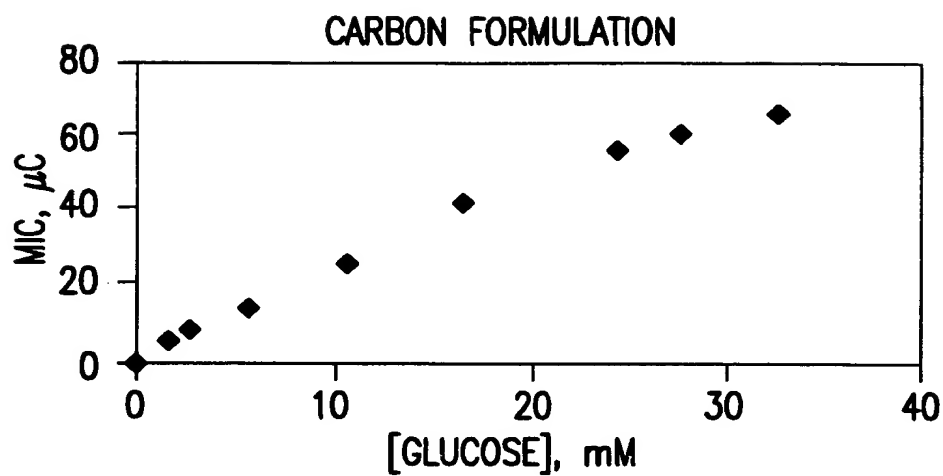


FIG.11

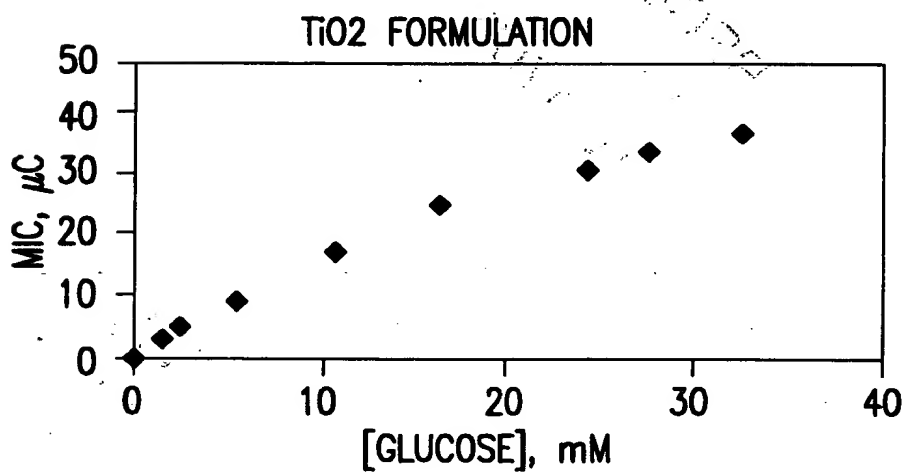


FIG.12